# 

# **Company Profile**

ZHEJIANG HECHENG SMART ELECTRIC CO.,LTD.





# COMPANY OVERVIEW

01 / Company Overview

02 / Main Products

03 / R&D system

04 / Manufacturing system

## HIITIO 和诚电气 About Us



**Zhejiang Hecheng Smart Electric Co., Ltd.** (referred to as **HIITIO**®) was established in **2004** and is now headquartered in Hangzhou, China, which covers **30,000** square meters.

Meanwhile we have another two manufacturing sites - Mingguang Hecheng Electric Co.,Ltd. & Yueqing HeCheng Electrical Co.,Ltd.

Main Products: High voltage DC relay/contactor, High voltage DC fuse, DC Disconnector, Power Modules, BDU/PDU, DP contactors, IEC contactors, etc.

- Main applications: EV, EV charging, solar and battery energy storage, other ESS projects, HVAC/R, industrial motor controls, etc.
- ◆ Certificates: UL, CUL, CSA, CE, CB, TUV, SEMKO, CCC, VDE etc.
- ◆ **R&D capability**: We have 30+ experienced R&D staffs and most of them come from well-known companies



Headquarters

## HIITIO 和诚电气 Global Footprint



### **Key Message:**

- 1. Hangzhou Holdwell Mechanical & Electrical Co., Ltd. (HIITIO Brothers company specializing in overseas trade) serves customers in approximately 200 countries, with a sales revenue of about 100 million USD in 2023.
- 2. The company has warehouses and agents in multiple countries worldwide and is expanding year by year.
- 3. U.S. warehouses: Three major warehouses in Houston, the East Coast, and the West Coast, with 28 sub-warehouses covering the entire U.S.
- 4. In 2024, an overseas branch was established in California, USA.















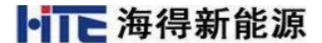








DAIMLER TRUCK

























HUITZHIEN 华致能源 Sunplain 旭普新能源

XUPAI旭派

**ENERGY STAR** 



□ Beyond sun







## **SIEMENS**



**BTCPOWER** 





















# COMPANY OVERVIEW

01 / Company Overview

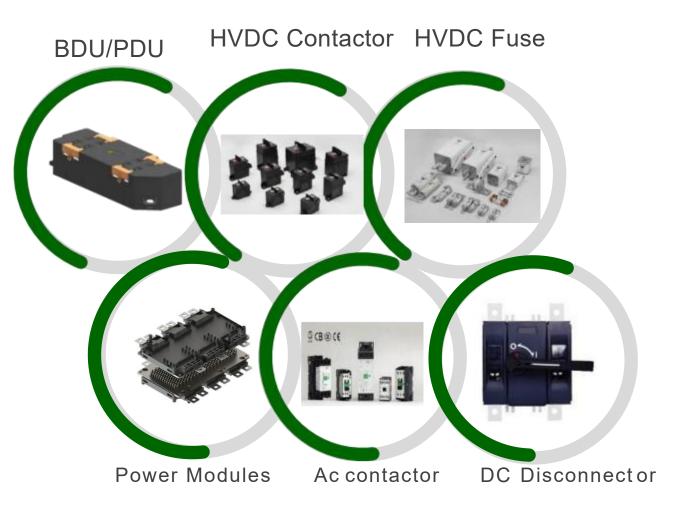
02 / Main Products

03 / R&D system

04 / Manufacturing system

## HIITIO 和诚电气 Product Portfolio

## 6 major product series





## HIITIO 和诚电气 Products Certificates







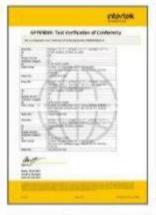






























## HIITIO 和诚电气 High Voltage DC Conatctor Lineup-1500V Platform

Model	HCF20B	HCF40/HCF60/ HCF100	HCF150/HCF200	HCF250/HCF300	HCF400/HCF500	HCF600/HCF700	HCF800A/HCF100 0A/HCF1200A	HCF800B/HCF100 0B/HCF1200B
Image	HIITIO	HITTO  Reflected State  Service of the Control of t	HITTO	HITTO STREAM HITTON HITTO STREAM HITTO STREAM HITTO STREAM HITTO STREAM HITTO STREA	PHISTORY OF THE PRISON OF THE	HIITIO COMPANIA COMPA	eric .	HATTO IS AN ARCHITECTURE OF THE PARTY OF THE
Dimension	78*43.2*46.1	67*36.8*47	76.5*39*70	84.5*42.5*74.5	100*58*91	120.6*70*105.2	196.1*113.95*159.3	185.6*104.6*131.7
Rated Current (A)	20	40/60/100	150/200	250/300	400/500	600/700	800/1000/1200	800/1000/1200
Max opreating voltage (V)	1500	1500	1500	1500	1500	1500	1500	1500
Power Loss (W)	4	3	6	6	start 55 hold 5	start 60 hold 5.4	start 50 hold 10	start 50 hold 10
Coil voltage (V)				1	12/24/48			
Auxiliary Contact			optional	optional	optional	optional	optional	optional
Certification		UL/cUL/CE/CB /CCC/SEMKO	UL/cUL/CE/CB /CCC/SEMKO	UL/cUL/CE/CB /CCC/SEMKO	UL/cUL/CE/CB /CCC/SEMKO	UL/cUL/CE/CB /CCC/SEMKO	UL	UL

### **Key Message:**

1. The main products are square ceramic non-polarized types, covering current ratings from 20A to 1200A.

## HIITIO 和诚电气 High Voltage DC Conatctor Lineup-2000/2500V Platform

Model	HCF100B	HCF250E HCF350		HCF600	HCF800B/ HCF1000B/HCF1200B	HCF800A/ HCF1000A/HCF1200A
Image	THO THOUSAND THE PARTY OF THE P	PHITTO BY THE PHITTO HE THE PH		HITTIO MERCHANICAL MARKET MARK	HITTO MARKET MAR	L.
Dimension	76.5*39*70	120.6*70*105.2	120.6*70*105.2	120.6*70*105.2	185.6*104.6*131.7	196.1*113.95*159.3
Rated Current (A)	100A	250A 350A		600A	800A/1000A/1200A	800A/1000A/1200A
Max opreating voltage (V)	2000VDC	2500VDC 2500VDC		2500VDC	2500VDC	2500VDC
Power Loss (W)	6W	start 60 hold 5.4	start 60 hold 5.4	start 60 hold 5.4	start 50 hold 5	satrt 50 hold 5
Coil voltage (V)			12/24/4	8		
Auxiliary Contact	optional	optional optional		optional	optional	optional
Electrical life	2000V 20A ≥11000 ops ( only making )	2000V 250A≥500 ops	2000V 350A≥500 ops		2000V 800A ≥100 ops; 2000V 1000A ≥100 ops	2000V 800A ≥100 ops; 2000V 1000A ≥100 ops

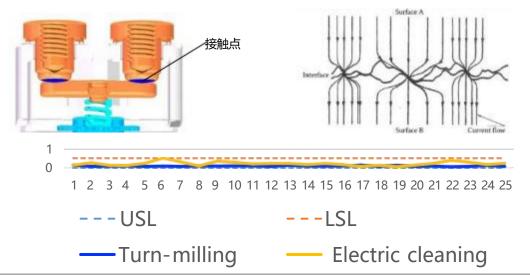


# HIITIO和诚电气 High Voltage DC Conatctor/Relay-Resin

			)			-				
Model	HCZ100	HCZ150	HCZ200	HCZ250	HCZ300	HCZ400	HCZ500	HCZ600	HCY800	HCY1000
Photo	*STTO *ST SORT	Herrico Manage Arrange	HATTON A	Airtio Manue	HSTO PERSONAL Market Barriers	MAPRI HARMAN MARKAN MAR	ACC :	AT FO.		
Dimensions	55.3*35.2*58.5	80*53*71.7	80*53*71.7	80*53*71.7	76.5*39*70	88.5*67*94.4	88.5*67*94.4	88.5*67*94.4	196*114*109	196*114*153
Rated Current/A	100	150	200	250	300	400	500	600	800	1000
Max opreating voltage//V	1000	1000	1000	1000	1000	1500	1500	1500	2000	2000
Power Loss/W	6	start 40 keep 2.2	start 40 keep 2.2	start 40 keep 2.2	start 40 keep 2.2	start 44 keep 4	start 44 keep 4	start 44 keep 4	start 50 keep 4.5	start 50 keep 4.5
Coil voltage/V										
Auxiliary Contact	optional	optional	optional	optional	optional	optional	optional	optional	optional	optional
Certifications					c <b>PU</b> °us	C€				

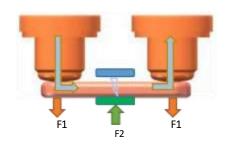
## HIITIO 和诚电气 Four Features of HVDC conatctor

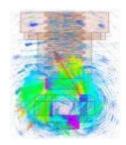
### Good contact resistance control



### **HIgh Short Circuit Current Withstanding**

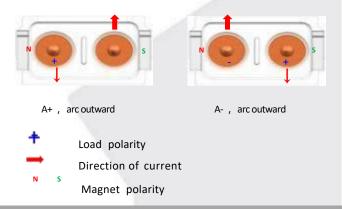
- Add the design of magnetic structure to the internal of product to improve the ability to withstand the short circuit, which can carry 8kA, 5ms
- High short-circuit withstanding solutions can be tailored per customer requirements

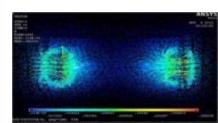




### Non-polarity Load

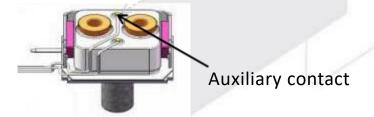
The contactor is preferably designed with non-polarity to facilitate customer installation and adapt to bidirectional current application scenarios.

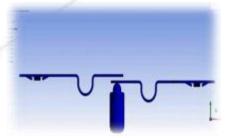




### **Auxiliary Contact**

• The design overcomes the space problem and is available in the products above 100A; it can monitor and feedback the working condition of the main contact accurately and reliably.





# HIITIO 和诚电气 Square Body Fuse Lineup

Model	HCHVT-36E	HCHVT-43E	HCHVT-51E	HCHVT-59E	HCHVT-74E	HCHVT-105E	HCHVT-159E	HCBMG5	HCPVT-59E	HCPVT-74E
Photo	A Line of the last	HILTSO NCHITION NCHIT							CALLED AND AND AND AND AND AND AND AND AND AN	
Rated Current/A	25A~315A	50A~630A	100A~800A	100A~630A	100A~1800A	400A~2000A	1400A~3000A	1400A~3000A	50A~630A	100A~800A
Max opreating voltage//V	750VDC 1000VDC	500VDC 750VDC 1000VDC	500VDC	1000VDC 1500VDC	500VDC 1000VDC 1500VDC	1500VDC	1500VDC	2000VDC	1500VDC	1500VDC
Breaking Capatcity	50kA	50kA	50kA	50kA 250kA	50kA 250kA	50kA 250kA	100kA 250kA	100kA 250kA	50kA	50kA
Class Type			T	T	aR				gP	ν\
Size	#000	#01	#1	#02	#03	#04	#05	#05	#02	#03
Application	EVSE	EV, ESS	ESS	ESS	ESS	ESS	ESS	ESS	PV, ESS	PV, ESS
Certification		Pending		c <b>PL</b> °us	<b>A</b>	Pending	c <b>7</b>	<b>L</b> °us	c <b>PU</b> °us	4



## HIITIO和減电气 North American&British Standard Fuse Lineup

Model	HCEVF500	HCHVF500	HCHVF750	HCHVF1000	HCHVT250	HCHVT300	HCHVT500	HCHVT500-18R	HCHVT750
Photo		Elevani.			OF THE PARTY OF TH				
Rated Current/A	50A~800A	35A~800A	35A~800A	30A~800A	16A~500A	50A~200A	10A~400A	10A~100A	10A~100A
Max opreating voltage//V	500VDC	500VDC	750VDC	1000VDC	250VDC	300VDC	500VDC	500VDC	750VDC
Breaking Capatcity	50kA	50kA	50kA	50kA	50kA	6kA	50kA	50kA	50kA
Application	EV	EV	EV, EVSE	EV, EVSE, ESS	EV	EV	EV	EV	EV
Class Type	_				aR				
Certification				. <b>91</b> °.	. CE				

# HIITIO 和诚电气 Cylindrical Fuse Lineup

Model	HCEVT500-10R HCHVT500-10R	HCEVT750-10R HCHVT700-10R HCHVT750-10R	HCHV1500-14R	HCPVF1500- 10R	HCPVF1500- 10RS	HCPVF1000- 10R	HCPVT1500- 14R	HCNR	Fuse Holder
Photo			Bank S		San Barrell Ba	Charles Control of the Control of th			HI TO BE WAS TO
Rated Current/A	10A~60A	10A~50A	10A~50A	1A~32A	10A~32A	10A~35A	10A~32A	1A~60A	Max 35A
Max opreating voltage//V	500VDC	750VDC	500VDC 750VDC	1500VDC	1500VDC	1000VDC	1500VDC	250VAC 150VDC	600VDC 1000VDC 1500VDC
Breaking Capatcity	20kA	20kA	20kA	20kA	30kA	30kA	30kA	200kA	30kA
Application	EV	EV	PV	PV	PV	PV	PV	HVAC/R	PV
Class Type		а	R			gPV		Class RK5	1
Certification				Pending				c <b>91</b> 2 us	Pending
Size	10x38mm	10x38mm	14x51mm	10X85mm	10x65mm	10x38mm	14x51mm	/	10X38mm 10x65mm 10x85mm

# HIITIO 和诚电气 Power Modules

Series			Circuit I	Diagram	Current (A)						
	Half-Bridge	H-Bridge	Full-Bridge 3-Phase	Chopper Boost	NPC	PIM	25-50	51-100	101-200	201-450	451-1000
<b>HPD</b> 750V 1200V 1400V											400-800
<b>ED3H</b> 1200V											400-800
<b>ED3 &amp; ED3S</b> 1200V 1400V 1700V 2200V	$\overline{\mathbf{Z}}$			$\overline{\mathbf{v}}$						200-	1000
<b>62mm</b> 650V 1200V 1700V										200-600	
<b>E4</b> 1200V										300	
<b>E0 &amp; E2</b> 1200V 1400V				<b>~</b>				25-200			
<b>PIM</b> 1200V			hildred				25-50				
<b>F0</b> 1200V				<b>~</b>				50-75			
<b>EPM2 &amp; EPM3</b> 1200V						$\checkmark$		50-100			
<b>34mm</b> 650V 1200V 1700V									75-200		

## HIITIO 和诚电气 Power Modules - Features





### 1. Automotive-Grade Quality Standards

- Compliant with AQG324 testing standards
- Power cycling lifetime exceeds automotive requirements by more than 3 times

### 2. Leading Technology

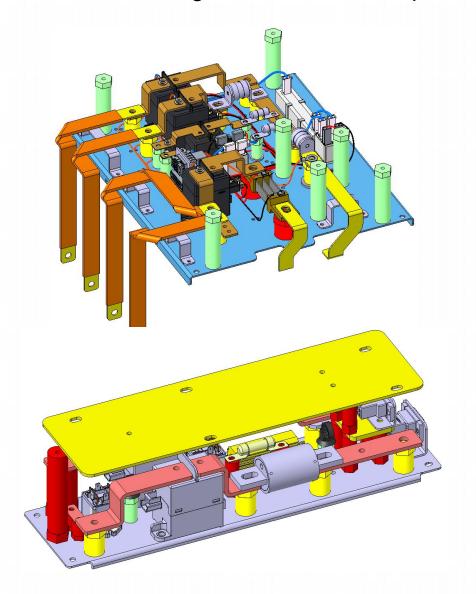
- Proprietary chip interconnection technology
- Power density 30% higher than industry average
- 20% lower thermal resistance
- Low switching loss

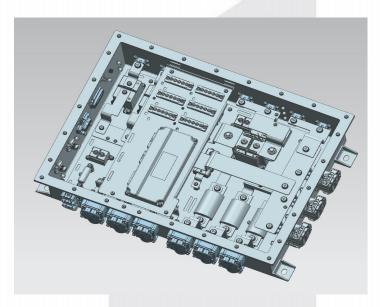
## **3. New Packaging Materials**

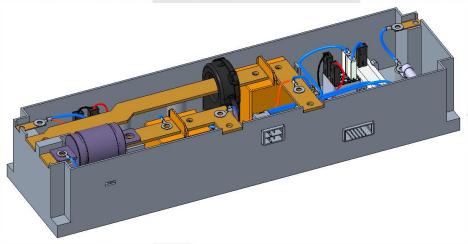
- Epoxy potting replaces conventional silicone gel
- New epoxy molding compound
- Resin-based substrate
- Silver sintering technology

## HIITIO 和诚电气 Integrated products-BDU / PDU

Customized according to the customer's specific requirements







## HIITIO 和诚电气 Integrated products-BDU / PDU

## **Advantages**

## Cost Competitiveness

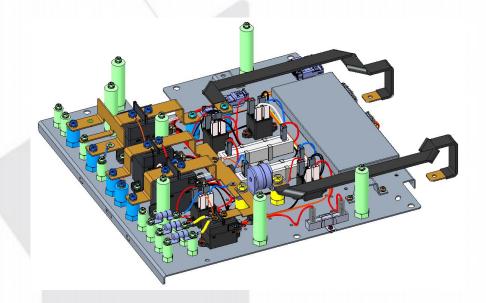
Since we produce the core components ourselves, our pricing is more competitive compared to manufacturers that rely on thirdparty suppliers.

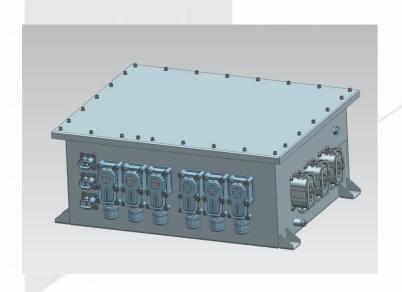
## Comprehensive Technical Support

Our deep understanding of these critical components allows us to offer more thorough and precise technical assistance for system integration and performance optimization.

### > Fast and Reliable After-Sales Service

Unlike other PDU/BDU suppliers that depend on external supply chains for troubleshooting, we can provide direct and rapid support for any issues, ensuring smooth operation.





# HIITIO®和诚电气 Application















# COMPANY OVERVIEW

01 / Company overview

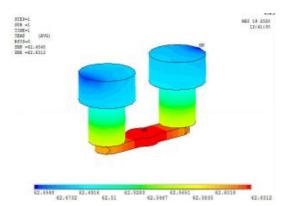
02 / Main Products

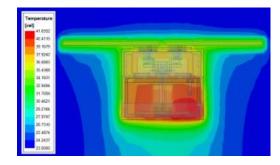
03 / R&D system

04 / Manufacturing system

## HIITIO 和诚电气 Finite element simulation application

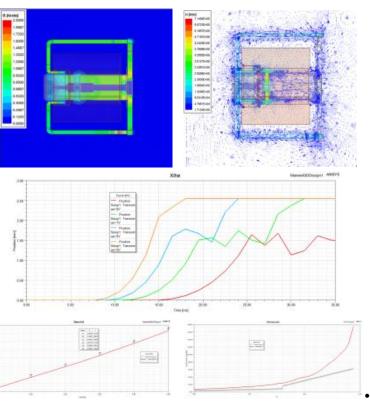
## **Electrothermal** coupling analysis





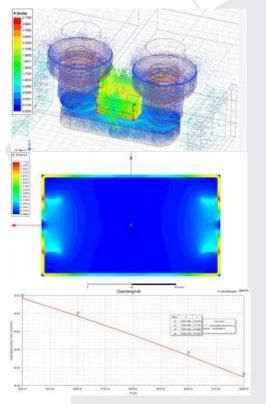
 Analyze the temperature of the contacts and coils under the rated current to provide a basis for material selection and miniaturization

## Electromagnetic field analysis



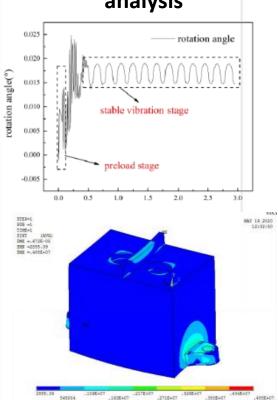
- Analyze the distribution of magnetic flux in the magnetic permeable circuit to provide a basis for permeable materials and structures
- Analyze the suction curve of the iron core, and match the design of the spring force value to improve the service life

## Magnetic field analysis



- Analyze the Lorentz force value and direction of the magnetic field on the arc in the main circuit to provide a basis for the design of the arc extinguishing structure
- Analyze the ampere force received by the moving contact bridge to provide a basis for improving the ability to withstand short circuits

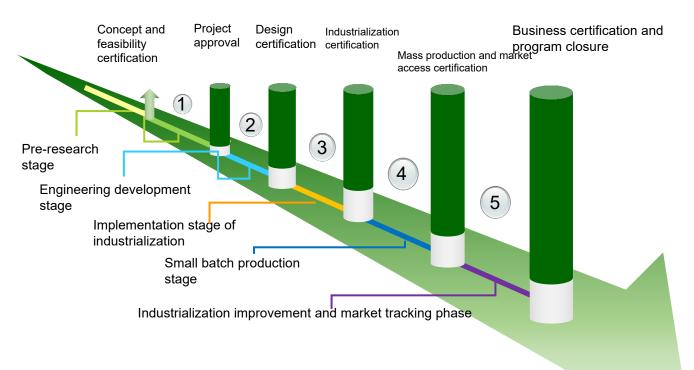
## Structural analysis



Analyze the distribution of stress when the product structure is in the working position to provide a basis for structural design

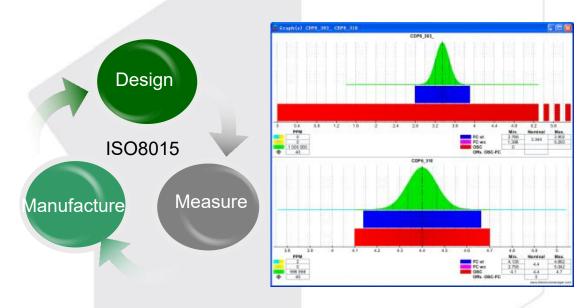
## HIITIO 和诚电气 Management Tools

# Project management process in line with international standards (five steps)



- Adopt international advanced R & D project management process project management 5-step method
- Each project is developed by the project manager
- Product data management, building material library, standard parts library, common parts library, etc

# Advanced drawing standards and tolerance management tools



- ISO8015 drafting standard was introduced
- Use TM software to design tolerances properly
- Introduce advanced design concept and functional design method

## HIITIO 和诚电气 Laboratory

### **Environmental test**



High and low temperature shock

### Thermal shock:

Standard: GB/T28046 GB/T2423.22,

Temperature: -50°C~150°C

Switching speed: ≤10S



Temperature and humidity



Standard: GB/T28046.4 GB/T2423.1

Temperature: -50°C~150°C Humidity range: 20 ~ 98%RH

temperature storage

High and low



Temp/Humid/Vibration







Mechanical life

Other test

### **Vibration**

Standard: GB/T28046.3

Direction: vertical, horizontal

### **Mechanical life**

Standard: GB/T 21711.7

Contact monitoring current: 5mA,

50mA, 200mA optional;

It can satisfy 40 samples to be tested

at the same time.

### **Electrical test**



Electrical life



Temperature Rise

### **Electrical life**:

Standard: UL508

Max voltage: 1500V Max current: 600A

**Temperature Rise:** 

Standard: GB/T14048.1 Max current: 10000A

Short circuit test current up to 20kA

# A 550

Elemental analysis



Precision force gauge



Hardness Tester



Tztek



X-ray

## HIITIO和诚电气 Testing centre





## 中国合格评定国家认可委员会 实验室认可证书

(注册号: CNAS L21725)

兹证明:

### 浙江和诚智能电气有限公司检测中心

(法人: 浙江和城智能电气有限公司)

### 浙江省杭州市萧山区经济技术开发区桥南区知行路 1125 号

2幢1楼, 311200

符合 ISO/IEC 17025: 2017《检测和校准实验室能力的通用要求》 (CNAS-CL01《检测和校准实验室能力认可准则》)的要求,具备承担本 证书附件所列服务能力。予以认可。

获认可的能力范围见标有相同认可注册号的证书附件。证书附件是

本证书组成部分。

生效日期: 2024-10-17

截止日期: 2030-10-16



## 合格评定国家认可委员会授权人 花胡华

中国合电评定国家认可委员会(CNAS)舒照家认证认可监督管理委员会(CNCA)授权,负责实施会格评定国家认可制度。 CNAS美国际实验家认可合作的组(ILAC)和亚太以可合作组织(APAC)的互认验证成员 本证书的有效性可塑陆www.cnas.org.cn获认可的机构名录音询。





### China National Accreditation Service for Conformity Assessment LABORATORY ACCREDITATION CERTIFICATE (Registration No. CNAS L21725)

### Zhejiang Hecheng Smart Electric Co., Ltd. Testing Center

(Legal Entity: Zhejiang Hecheng Smart Electric Co., Ltd.)

1/F., Building 2, No.1125, Zhixing Road, Economic and Technological

Development Zone (Qiaonan), Xiaoshan District, Hangzhou, Zhejiang, China

is accredited in accordance with ISO/IEC 17025: 2017 General Requirements for the Competence of Testing and Calibration Laboratories(CNAS-CL01 Accreditation Criteria for the Competence of Testing and Calibration Laboratories) for the competence to undertake the service described in the schedule attached to this certificate.

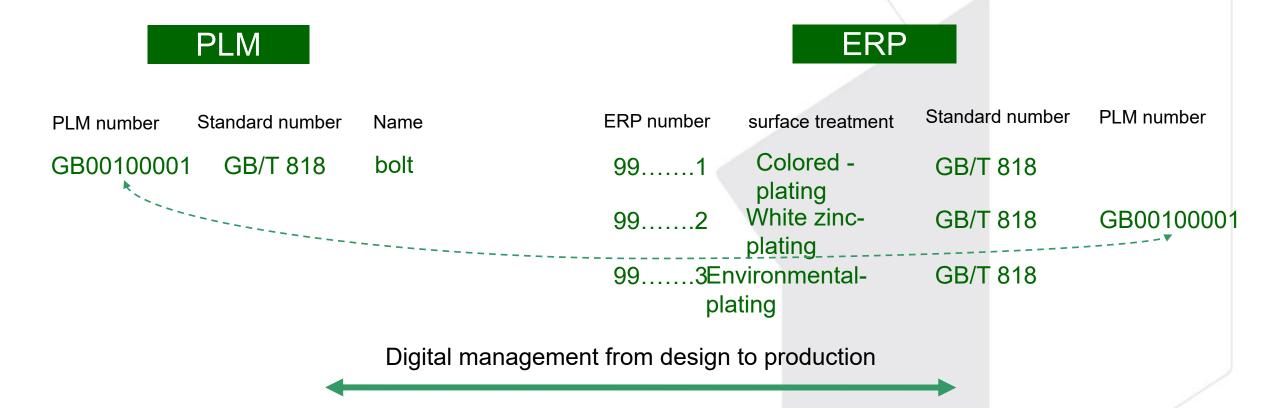
The scope of accreditation is detailed in the attached schedule bearing the same registration number as above. The schedule forms an integral part of this certificate.

Effective Date: 2024-10-17 Expiry Date: 2030-10-16

Signed on behalf of China National Accreditation Service for Conformity Assessment

China National Accreditation Service for Conformity Assessment (CNAS) is authorized by Certification and Accreditation Administration of the People's Republic of China (CNCA) to operate the national accreditation schemes for conformity assessment. CNAS is a signatory of the international Latinistory Accreditation Cooperation Mutual Recognition Arrangement ILAC MRA) and the Asia Pacific Accreditation Cooperation Mutual Recognition Arrangement (APAC MRA) The validity of the certificate can be checked on CNAS website at http://www.cnas.org.cn/english/findenacoreditedhody

## HIITIO 和诚电气 R&D and Manufacturing Capability



The PLM number of the future standard parts will be generated in the PLM system, and the standard parts table (PLM number, country number and attribute information) will be exported and input to the ERP interface personnel. For ERP, different plating layers have different ERP numbers corresponding to the same PLM number. In the future, the corresponding standard parts of ERP can be queried through the PLM number.



# COMPANY OVERVIEW

01 / Company Overview

02 / Main Products

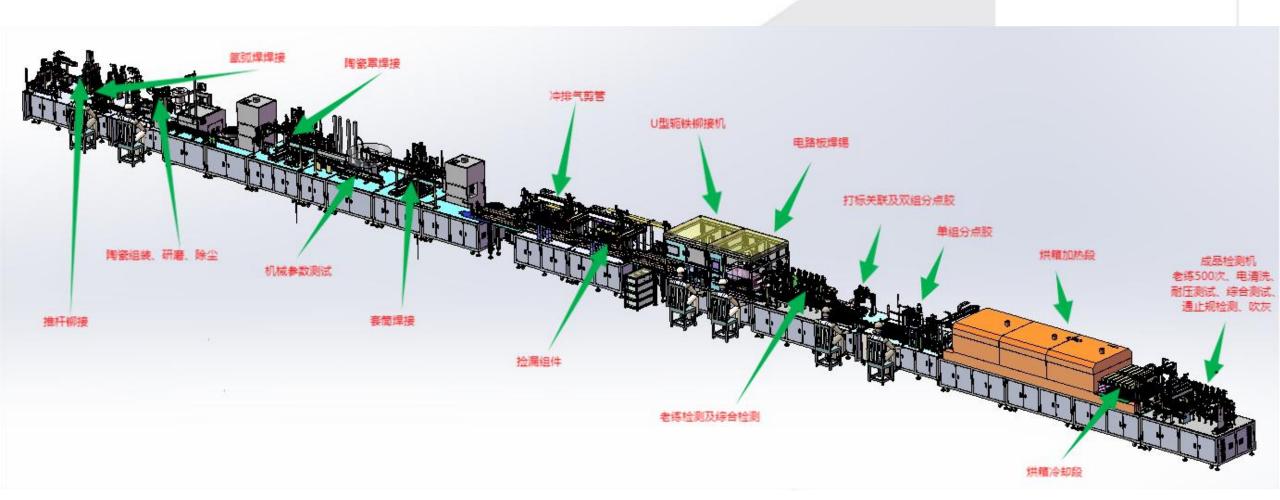
03 / R&D system

04 / Manufacturing system

## HIITIO 和诚电气 Manufacturing System - DC Contactor

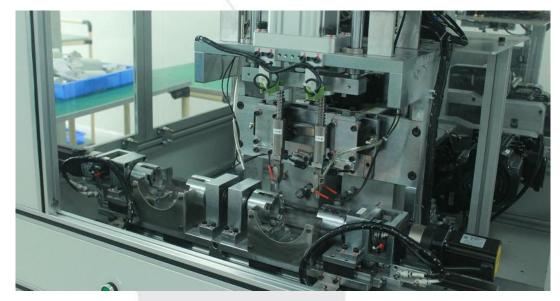
Existing 3 production lines: 1 fully automated, 1 semi-automated, 1 manual

**Production capacity: 300PCS/Hour** 



# HIITIO 和诚电气 Manufacturing System - DC Fuse









Equipped with an advanced automated SiC module packaging and testing production line Production capacity: 700K pcs/Year



## HIITIO 和诚电气 Management System Certificates









ISO 9001 ISO 14001 ISO 45001 IATF 16949

# THANK YOU

# HIITIO® 和诚电气

## 浙江和诚智能电气有限公司

ZHEJIANG HECHENG SMART ELECTRIC CO.,LTD.

浙江省杭州市萧山区经济技术开发区 桥南区知行路1125号

No.1125 Zhixing Road, Qiaonan District, Xiaoshan Economic and Technological Development Zone, Hangzhou, Zhejiang